



**RUST  
BUSTER**  
F R A M E W O R K S

**RB7104R & RB7104L**

**Toyota® 95-04 Tacoma  
Under-Cab Center Section**



**REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Locking Pliers  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher & Water

**KIT CONTAINS**

Under-Cab Center Section

**RB7104L - Driver Side**

M8 Washer

M8 Hex Bolt

**RB7104R – Passenger Side**

No Hardware Included

**QTY**

1

6

6



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#### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

#### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher and water close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



#### WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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#### 3) PREPARING FOR YOUR INSTALL

Lift or Jack your vehicle, and support it with jack stands.



**LIFT IS NOT REQUIRED, BUT RECOMMENDED**

Only on the Driver's side, with a 13mm socket, remove the 6 bolts securing the e-brake wires and brake lines. Follow the section and remove or relocate any other line or wire that may prevent installation.



Hold the part up to the frame and take note of its coverage. Mark off any sections you wish to cut off, while leaving enough to weld back on to.

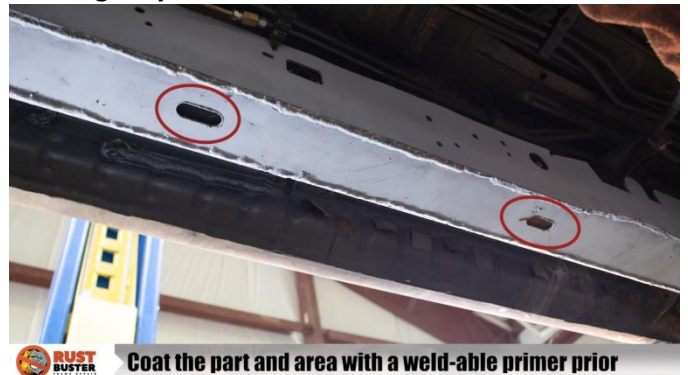


(OPTIONAL): Coat the part with a weld-able primer or other rust inhibitor prior to installation to help prevent or reduce the risk of rust formation.

#### 4) CUT

Begin cutting away any material, while avoiding damage to the leaf spring, and bed mount brackets.

**Note:** Our part features water drain holes in the bottom. If there is material in the way of these holes, we recommend you remove it, to promote the longevity of the frame.



**Coat the part and area with a weld-able primer prior**



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Begin cleaning the frame of any rust and debris, revealing bare metal.



100% weld around all edges.



Push the part into place, using the angle and brackets for alignment.

#### 6) **PAINT AND PROTECT**

If you chose not to protect your part in (Step 3), coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

#### 5) **WELD**

Remove any remaining potential fire hazards on both the vehicle and surrounding area.

#### 7) **REASSEMBLE YOUR VEHICLE**

Use a jack stand or C-clamps to hold the part into place and, while following proper welding procedures, weld the part to the frame.

**Driver Side Only:** Reinstall your brake lines with the included washers and bolts, using a 13mm socket.